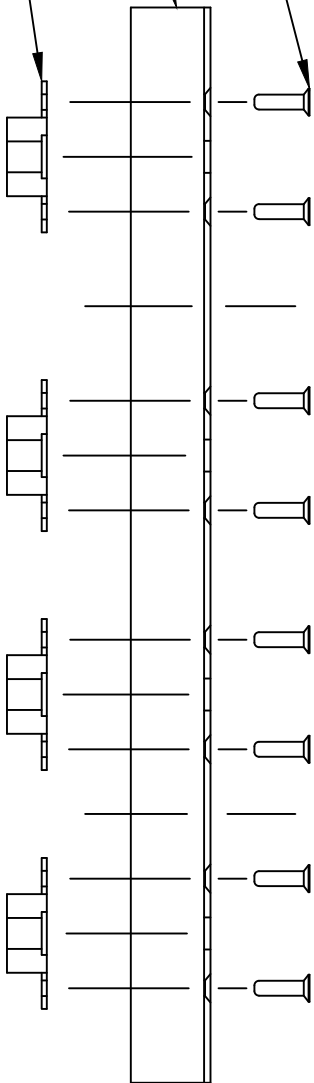


SHEET	REV	ECO	DATE	DESCRIPTION	APR	CHK
1,2,3	A		07/23/02	ADDED FLAT PATTERN FOR -11 DOUBLER, SH3. ADDED CL AND REMOVED DETAIL-A FOR CLARITY, SH2.	GP	LS
1,3	B		02/28/06	Ø0.128, -11 DOUBLER WAS NOT DIM'D	REB	LS
1,2,3	C		07/20/09	ADDED FINISH TO -10/-11; -11 WAS CALLED "DOUBLER SHT 3	REB	LS

MS21059L3 PLATE NUT
(TYP. 4 PLCS)

C182IR-2000-11 PLATE

MS20426AD3-3 RIVET
(TYP. 8 PLCS)

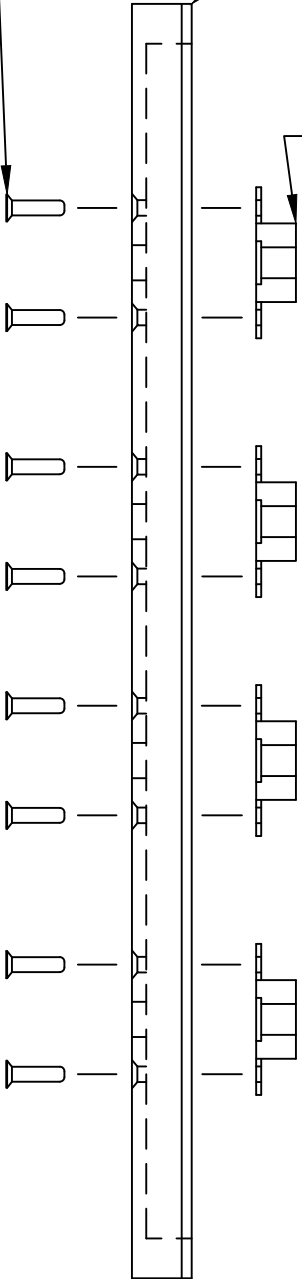


-2 ASSEMBLY

MS20426AD3-4 RIVET (TYP. 8 PLCS)

C182IR-2000-10 PLATE

MS21059L3 PLATE NUT
(TYP. 4 PLCS)



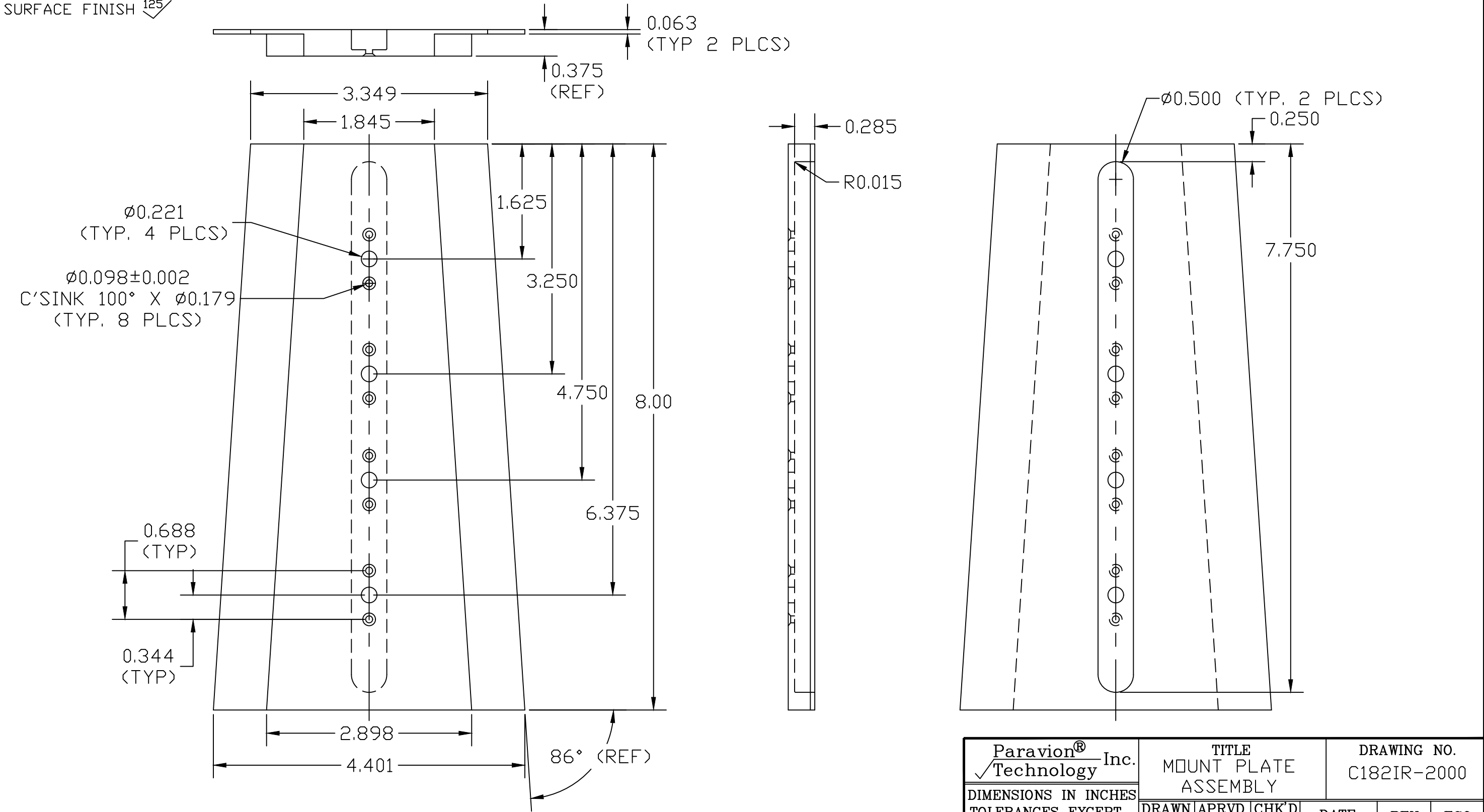
-1 ASSEMBLY

8		MS20426AD3-3	RIVET
	8	MS20426AD3-4	RIVET
4	4	MS21059L3	PLATE NUT
1		C182IR-2000-11	PLATE
	1	C182IR-2000-10	PLATE
-2 ASSY	-1 ASSY	PART NUMBER	DESCRIPTION
QTY.	QTY.	Paravion® Inc. Technology	
		TITLE MOUNT PLATE ASSEMBLY	
		DRAWING NO. C182IR-2000	
		DIMENSIONS IN INCHES TOLERANCES EXCEPT WHERE NOTED: .X = ± .1 .XX = ± .05 .XXX = ± .010 ANGLES = ± 1° THREADS: INTERNAL=CLASS 2B EXTERNAL=CLASS 2A	
		DRAWN BY RHSM	APRVD. BY REB
		CHK'D BY LS	DATE 02/26/97
		REV C	ECO
		DO NOT SCALE DRAWING	
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		SHEET 1 OF 3	

BREAK ALL SHARP EDGES

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MATERIAL: AL 6061-T6 PER QQ-A-250/11 AMS 4027
STOCK: 0.375 PLATE
FINISH: ANODIZE BLACK PER MIL-A-8625F TYPE II, CLASS 2
SURFACE FINISH $\sqrt{125}$



-10 PLATE

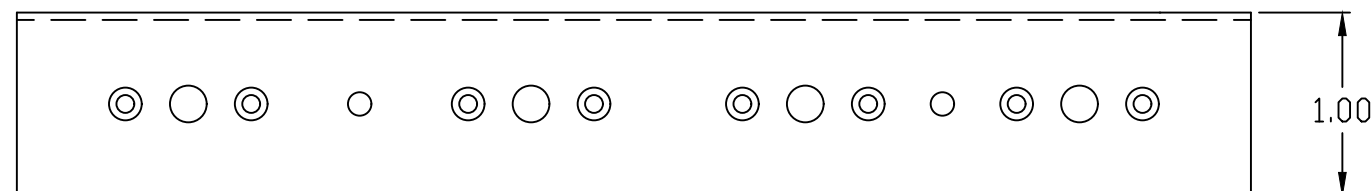
WEIGHT: 0.80 LBS

BREAK ALL SHARP EDGES

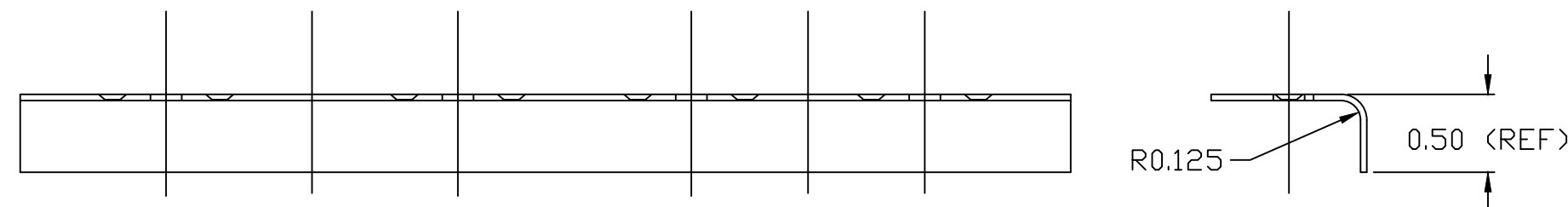
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PROTO
N/C

Paravion® Inc. Technology		TITLE MOUNT PLATE ASSEMBLY		DRAWING NO. C182IR-2000		
DIMENSIONS IN INCHES TOLERANCES EXCEPT WHERE NOTED:		DRAWN BY RHSM	APRVD. BY REB	CHK'D BY LS	DATE 02/26/97	REV C
.X = ± .1 .XX = ± .05 .XXX = ± .010 ANGLES = ± 1° THREADS: INTERNAL=CLASS 2B EXTERNAL=CLASS 2A		DO NOT SCALE DRAWING				SHEET 2 OF 3
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FLAT PATTERN, -11 PLATE



— 11 PLATE

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PROTO

N/C

Paravion®
Technology Inc.

DIMENSIONS IN INCHES

TOLERANCES EXCEPT
WHERE NOTED:

$.X = \pm .1$
 $.XX = \pm .05$
 $.XXX = \pm .010$
 ANGLES = $\pm 1^\circ$

THREADS:
INTERNAL=CLASS 2B
EXTERNAL=CLASS 2A

TITLE
MOUNT PLATE
ASSEMBLY

15	DRAWN
	BY
	RHSM

APRVD.
BY
RFB

CHK'D
BY
LS

DATE
02/26/97

REV

ECO

DO NOT SCALE DRAWING

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SHEET

3 OF 3